QC

Quality Control

Page 1

1 8 13-01-21

November-30-12 9:25:52 AM Item ID: D3915-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Light Lid Assemby, Long Basket **Start Date:** 30/11/2012 Start Qty: 1.00 Cust Item ID: **Required Date:** 14/12/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: MLJ Approvals: Date: 12-11-30 Tooling: Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp Draw Nbr Revision Nbr D3915 100 Weld per dwg A/R Aluminum rod Batch: 0.00 Large Fab *100* Ly 13.01.21 Large Fab Memo Large Fab 1- assemble ribs, weld as per dwg D3915 using DT9606A. When welding D4019-3, weld top and bottom then make a small hole in the weld to let air out. Then weld remaining sides of D4019-3 Rib. Let it cool down, then block holes with weld. ****DO NOT WELD THE (4) CORNERS. GRIND OFF CORNERS TO HAVE A 1/8" GAP TO GET THE ACID AND ALODINE OUT OF BASKET LID FRAME**** 2- weld hinge, label plate and Mounting plates as per dwg D3915 110 QC9- Inspect visual per OS1004- Fusion Welds 0.00

0.00

Memo

NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE

										QA Closed:	Date	e:
Work Orde	er:				DISPOSITION				AGAINST D	EPARTMENT	/PROCESS	
Part N	lo				Rework Scrap Use-as-is Work Order Update		ا herm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
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	Cracks				Broken/Damaged	Ins	pecti	on Incomplete		Part Incorre		Weld
	Crushed/	Crimped.			Burrs	Ins	truct	ions Incomplete,	/Unclear	Part Lost/M	issing	Wrong Stock Pulled
[Cuffs			Contamination				enance		Part Moved	_	<u> </u>
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	Inspectio	n Strip in	Tube		Cut Too Short	Mi:	sreac	t		Power Loss/	Surge	Other
*	Ripples in	Bend			Drill Holes	Off	fset			-		
	Torque W	/aves in E	extrusion		Drawing	Ou	t of C	Calibration				
	Turning Sequence Finish				Out of Sequence							
Ī	Wave/Twist in Tube Folio					Ou	tside	Dimensions				<u> </u>

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November-30-12 9:25:52 AM Item ID: D3915-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Light Lid Assemby, Long Basket Start Date: 30/11/2012 Start Oty: 1.00 *1* Cust Item ID: **Required Date: 14/12/2012** Rea'd Otv: 1.00 Customer: Reference: Run Process Plan: Approvals: Date: Tooling: Date: Stop SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Tool# Plan Reject Accept Insp. Reject Work Center ID Description **Run Hours** Code **Qty** Otv Number Stamp 120 OC5- Inspect part completeness to step on W/O *120* OC Memo **Ouality Control** 130 Chemical Conversion Coat per OSI005 4.1 0.00 *120* HandFinish 0.00 Memo Hand Finishing ***ENSURE TO RINSE CAREFULLY ACID AND ALODINE*** 140 Weld per dwg A/R Aluminum rod Batch: 0.00

110 Large Fab

Memo

Large Fab

1- weld (4) corners

0.00

												DQA:	Date:	
NCR:	Yes	/ No					WORK ORDER NON-C		NFOR!	MANCE / UPD/				
												QA Closed:	Date:	
Work Ord	er:						DISPOSITION				AGAINST DE	PARTMENT/	PROCESS	
Part	٠ ، No						Rework Scrap Use-as-is Work Order Update			Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet J. Eng. Coor. e/Packaging Supplier	Engineering Quality Other
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		Ripples in	•		ŀ		Drill Holes	\vdash	Offset	•	L]		
		Torque W		xtrusio	n		Drawing		ł	Calibration				
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Outside Dimensions

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Wave/Twist in Tube

94220

November-30-12 9:25:52 AM

Item ID: D3915-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Light Lid Assemby, Long Basket Start Date: 30/11/2012 Start Otv: 1.00 Cust Item ID: **Required Date: 14/12/2012** Reg'd Oty: 1.00 **Customer:** Reference: Run Approvals: Process Plan: Date: Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Accept Insp. Work Center ID Description **Run Hours** Otv Code Oty Number Stamp 150 OC9- Inspect visual per QSI004- Fusion Welds 0.00 *150* 13-01-23 OC 0.00 Memo Quality Control 155 QC6- Inspect dimensions to drawing 0.00 *155* 13-01-23 QC 0.00 Memo Quality Control ***inspect fit of lid with base*** 157 Chemical Conversion Coat per QSI005 4.1 0.00 1 76 13.1.23 *157* HandFinish Memo 0.00 Hand Finishing 1- realodine corners ***do not acid etch***

NCR:	Voc	1	Nο
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NCR: Y	es / No				WORK ORDER NON-	CONFO	RMANCE / UP	DATE			•
									QA Closed:	Date	<u>:</u>
Work Orde	r:				DISPOSITION	_		AGAINST DE	PARTMENT	/PROCESS	
				_	Rework]	Skid-tube	Crosstube		Water Jet	Engineering
Part N	o				Scrap	4 1	Machining	Small Fab	-	d. Eng. Coor.	Quality
					Use-as-is	The	rmoforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	0				Work Order Update	[」]	Large Fab	Composite]	Supplier	J
Root				Descri	ption of work order update	Initial	A	ction	Sign &		
Cause	Date	Step	Qty	•	or Non-conformance	Chief Er	g Des	cription	Date	Verification	QC Inspector
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.	Cracks				Broken/Damaged		ction Incomplete	. –	Part Incorre		Weld
		d/Crimped	-		Burrs	-	ictions Incomplete	/Unclear	Part Lost/M	issing	Wrong Stock Pulled
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1		ion Strip ir	Tube	<u> </u>	Cut Too Short	Misre		L	Power Loss/	'Surge	Other
ļ	Ripples in Bend Drill Holes				Offset						
	Torque Waves in Extrusion Drawing					Out of Calibration					
Ţ	Turning Sequence Finish					Out of Sequence					
	Wave/Twist in Tube Folio					Outs	de Dimensions				

DQA:

Date:

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Work Order ID 94220

November-30-12 9:25:52 AM

Quality Control

Item ID: D3915-041 Accept *N900040100* Setup Start Revision ID: Item Name: Light Lid Assemby, Long Basket Start Date: 30/11/2012 Start Oty: 1.00 **Cust Item ID: Required Date: 14/12/2012** Rea'd Otv: 1.00 **Customer:** Reference: Run Process Plan: Approvals: Date: Tooling: Date: OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Accept Reject Tool # Plan Reject Insp. Work Center ID Description **Run Hours** Code Oty Qty Number Stamp 160 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00 *160* Powdercoat 0.00 Memo Powder Coating 1- touch up corner with alodine only 2ND COAT: START TIME: OVEN TEMPERATURE: FINISH TIME: 170 QC3- Inspect Part Finish 0.00 *170* OC

0.00

Memo

											DQA:	Date:	
NCR: Y	Yes	/ No				WORK ORDER NON-	COI	VFOR	MANCE / UP	DATE			
r											QA Closed:	Date:	
Work Orde	or.					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
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Part N	No.					Scrap	1 .		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-					Use-as-is			noforming	Finishing	-1	re/Packaging	Other
NCR N	۷o. ₋				· · · · · · · · · · · · · · · · · · ·	Work Order Update]		Large Fab	Composite]	Supplier	
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Root		Date	Step	Otv		ption of work order update or Non-conformance	1	Initial iief Eng		tion	Sign & Date	Verification	QC Inspector
Cause Doc/Data	-1	Date	Step	Qty		or Non-comormance	Ci	nei Eng	Desc	ription	Date	verification	QC Hispector
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	_	Cracks			<u> </u>	Broken/Damaged		1 .	on Incomplete	<u> </u>	Part Incorre	}	Weld
1	Crushed/Crimped. Burrs						Instructions Incomplete/Unclear Part Lo				Part Lost/M	issing	Wrong Stock Pulled

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabelec

Misread

Offset

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Part Moved

Positioned Wrong

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Cuffs

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

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November-30-12 9:25:52 AM Item ID: D3915-041 Accept *N900040100* Setup Start Revision ID: Item Name: Light Lid Assemby, Long Basket Start Date: 30/11/2012 Start Otv: 1.00 **Cust Item ID: Required Date:** 14/12/2012 Rea'd Otv: 1.00 **Customer:** Reference: Run Approvals: **Process Plan:** Date: Tooling: Date: Stop OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Accept Insp. Work Center ID Description **Run Hours** Qty Code Otv Number Stamp 180 Assemble as per dwg 0.00 *120* HandFinish 0.00 Memo Hand Finishing 1- Install webbing as per dwg 2- Install placard and label as per dwg 190 QC5- Inspect part completeness to step on W/O 0.00 *190* QC 0.00 Memo Quality Control Identify as per dwg & Stock Location. 6 . A 200 0.00 *200* Packaging 0.00

Packaging

NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UP	DATE	OA Classide	Data	
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Cause		Date	Step	Qty	C	or Non-conformance	Cr	nief Eng	Desc	ription	Date	Verification	QC Inspector
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	Ш	Crushed/Crimped. Burrs					Instruct	ions Incomplete/	Unclear	Part Lost/M	issing	Wrong Stock Pulled	
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,	Inspection Strip in Tube Cut Too Short						Misread Power Loss/Surge Other				Other		
	Ripples in Bend Drill Holes							Offset					
		Torque Waves in Extrusion Drawing						Out of 0	Calibration				

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

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November-30-12 9:25:52 AM

Item ID: D3915-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Light Lid Assemby, Long Basket **Start Date:** 30/11/2012 Start Qty: 1.00 **Cust Item ID:** Required Date: 14/12/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: **Approvals:** Date: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool# Reject Plan Reject Accept Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 210 QC21- Final Inspection - Work Order Release 0.00 *210* 0.00 Memo Quality Control

13-2-06

												DQA:	Date	:
NCR:	Yes	/ No					WORK ORDER NON-C	O	NFORM	MANCE / UPDATE			_	
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Part NCR	No.						Rework Scrap Use-as-is Work Order Update		ı	Skid-tube Crosstube Machining Small Fab noforming Finishing Large Fab Composite			Water Jet d. Eng. Coor. e/Packaging Supplier	Engineering Quality Other
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Cause oc/Data	_	Date	Step	Qty		0	r Non-conformance	Cn	ief Eng	Description		Date	Verification	QC Inspector
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		Cuffs Contamination							Mainte	enance		Part Moved		
		Heat Trea	it				Countersink	L	Mislabe	eled		Positioned V	Vrong	_
	L	Inspection	•	Tube			Cut Too Short	<u></u>	Misread	d		Power Loss/	Surge	Other
		Ripples in	Bend		L		Drill Holes		Offset					
		Torque W	aves in E	xtrusio	n [Drawing		Out of (Calibration			_	
	1	Turning S	equence			i	Finish		Out of S	Sequence				

Outside Dimensions

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

November-30-12 9:25:57 AM

Work Order ID: 94220

94220

Parent Item:

D3915-041

D3915-041

Parent Item Name: Light Lid Assemby, Long Basket

Start Date: 30/11/2012

Required Date: 14/12/2012

Start Qty: 1.00

Required Oty: 1.00

Comments:

IPP Rev:A new issue DD 10.03.19 verified by:EC

IPP Rev:B as

per dwg revB DD 10.04.20 verified by:EC

IPP Rev:C add realodine DD IPP Rev:D as per dwg revC DD 10.08.18

10.04.26 verified by:EC

verified by:EC

	ormod by .EC												
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2957		Manufactured	No			100	Each	8.0000	4	4			
D2957 Mounting Plate									**	3873	753 >	-4x	
				Location	!	Loc	<u>Qty</u>	Loc Code				SHI	3.01.24
				WA004			8				•	700 / ₂	5.0121
					84820		2		_		_		
					87753		6				_		
D3915-1		Manufactured	No			100	Each	5.0000	2	2			
D3915-1									**	B87	059 -	> <i>2</i> x	3.01.21
				Location		Loc	<u>Qty</u>	Loc Code				SH1:	3.01.21
				WA005			5				•		ς ο. ω,
					87059		4			10.00	_		
					88152		1		_		_		
D4016-5		Manufactured	No			100	Each	17.0000	3	3			
D4016-5 Hinge Half, Light Lid									** _	B 880	76 -	کر ا	13.01:
				Location		Loc	<u>Qtv</u>	Loc Code		876	70 > }	X	
				WA004			 17				_		*
					87470		14						
					88076		3		_		_		

											DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON-O	COI	NFORM	MANCE / UP	DATE			
											QA Closed:	Date:	
Work Ord	or:					DISPOSITION	-			AGAINST DE	PARTMENT	/PROCESS	
Work Olu	C1.					Rework	7		Skid-tube	Crosstube	1	Water Jet	Engineering
Part	Nο				•	Scrap	1		Vachining Vachining	Small Fab	Pro	d. Eng. Coor.	Quality
						Use-as-is	1		noforming	Finishing	1	re/Packaging	Other
NCR	No.					Work Order Update	1		Large Fab	Composite		Supplier	
													1 11
Root					Descri	ption of work order update		Initial	Ac	tion	Sign &		
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling	L												
Operator											'		
Material	L												
Setup							İ						
Other	_										İ		
Process		i											
Supplier													
Training	L												
Unapproved													
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Landi	ng (1			_	General	_	7			,		•
	L	Bending				Bend		Grain			Ovalized		Pressure/Forced
	L	Centre No	ot Concer	Concentric to O/S BOM/Route					re		Over/Under	tolerance	Temperature/Cure
		Cracks	2.			Broken/Damaged	L	Inspecti	on Incomplete		Part Incorre	ct	Weld
		Crushed/	Crimped,			Burrs		Instruct	ions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs	⊢					Maintenance Part M					
		Heat Treat Countersink					Mislabeled Positioned Wrong				_		
		Inspection	ection Strip in Tube Cut Too Short					Misread	i		Power Loss/	Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

November-30-12 9:25:57 AM

Work Order ID: 94220

94220

Parent Item:

D3915-041

D3915-041

Parent Item Name: Light Lid Assemby, Long Basket

Start Date: 30/11/2012

Required Date: 14/12/2012

Start Otv: 1.00

Required Oty: 1.00

D4019-3

D4035-045

D4035-047

Manufactured

Manufactured

100

7.0000

Each

B 88340 -> 31

D4019_3

Rib

Location Loc Oty WA005

88340

7 100 Each

5.0000

4.0000

Loc Code

Lid Rib Assembly, Fwd (Light)

Location Loc Qty Loc Code WA005 5 89089

Manufactured No

5 100 Each

**

**

**

B 89236 = 1x SJ13.01.21

B 89089 → 1x / 13.01.21

Lid Rib Assembly, Aft (Light)

Location Loc Qty Loc Code WA005

89236

85016

4 100 Each 26.0000

B85016 -1x SJ 13.0121

D4056-1

Label Plate

D4056-1

Location WA004

Loc Qty 26 22 Loc Code

D2728-1

Manufactured No

Manufactured

No

87247

4 180 Each

0.0000

D2728-1

Dart Logo label

**

											DQA:	Date	. <u> </u>
NCR:	⁄es	/ No				WORK ORDER NON-O	CONI	FORN	AANCE / UP	PDATE			
											QA Closed:	Date	
Work Orde	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part N	- No					Rework Scrap Use-as-is		1 Therm	Skid-tube Machining noforming	Crosstube Small Fab Finishing	4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR N	۱o. ₋	,		•		Work Order Update]		Large Fab	Composite	j	Supplier	
Root					Descri	ption of work order update	In	itial	Ad	ction	Sign &		
Cause		Date	Step	Qty	C	or Non-conformance	Chie	f Eng	Desc	cription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling			**										
Operator													
Material													
Setup													
Other													
Process													
Supplier												:	
Training										•			
Unapproved													
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Landi	ng G	ear				General							
		Bending				Bend		Brain			Ovalized		Pressure/Forced
		Centre Not Concentric to O/S BOM/Route				BOM/Route	F	lardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged	[] ir	nspecti	on Incomplete		Part Incorre	ct	Weld
	Crushed/Crimped. Burrs						nstruct	ions Incomplete	/Unclear	Part Lost/M	issing	Wrong Stock Pulled	
	Cuffs Contamination					Maintenance				Part Moved	_	 '	
	Heat Treat Countersink					Mislabeled				Positioned Wrong			
	Inspection Strip in Tube Cut Too Short						/lisreac	d		Power Loss,	Surge	Other	

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

November-30-12 9:25:57 AM

Work Order ID: 94220

94220

Parent Item:

D3915-041

D3915-041

Parent Item Name: Light Lid Assemby, Long Basket

Start Oty: 1.00

3.0000

Loc Code

Each ,

Each

Start Date: 30/11/2012

Required Oty: 1.00

Required Date: 14/12/2012

D4029-041

Webbing (Long Basket)

Location Loc Oty ST489 88283

180

180

1.399.000

**

**

34

MS20600-AD4W3

Purchased

Manufactured

No

MS20600-AD4W3

Cherry Rivets

D4029-041

<u>Location</u>	Loc Qty	Loc Code
GA	205	
122151	205	
ST311	925	
111636	36	
117601	3	
118626	200	
120308	232	
123525	454	
WA003	269	

NAS1149DN416J

Purchased

No

122452 136 180 Each 164.0000

133

**

NAS1149DN416.I

Washer

Location	Loc Qty
ST293	164
114597	43
122151	120
13910	1

107939

Loc Code

NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE													
											QA Closed:	Date:	
Work Order:						DISPOSITION	AGAINST DEPARTMENT/PROCESS						
Part No.						Rework Scrap Use-as-is	Skid-tube Crosstube Machining Small Fab Thermoforming Finishing			Water Jet Prod. Eng. Coor. Rec/Store/Packaging		Engineering Quality Other	
NCR No.						Work Order Update]	Large Fab Compos			Supplier		
Root		i			l	ption of work order update		nitial		tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desci	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator										•			
Material		•											
Setup													
Other													
Process													
Supplier								•					
Training	П												
Unapproved													
FAULT CATEGORY													
Landi	ng G	Gear				General					_		
		Bending				Bend	Grain		:	Ovalized		Pressure/Forced	
İ		Centre Not Concentric to O/S				BOM/Route		Hardware			Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspection Incomplete			Part Incorrect		Weld
		Crushed/Crimped.				Burrs		Instructions Incomplete/Unclear			Part Lost/Missing		Wrong Stock Pulled
		Cuffs				Contamination	L	Maintenance			Part Moved		
	Heat Treat					Countersink		Mislabeled			Positioned \	Vrong	_
	Inspection Strip in Tube			Cut Too Short		Misread			Power Loss/Surge		Other		
	Ripples in Bend Torque Waves in Extrusion			Drill Holes		Offset Out of Calibration							
				Drawing									
		Turning Sequence				Finish		Out of Sequence					

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

Finish Folio

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QTY -041 DESCRIPTION ITEM P/N D3915-041 LIGHT LID ASSY, LONG BASKET ASSY X D3915-101 BASKET LID WELDMENT ASSY SHOP COPY D2728-1 DART LOGO LABEL D4029-041 WEBBING (LONG BASKET) RETURN TO MS20600AD4W3 BLIND RIVET ENGLAL PUNG NAS1149DN416J WASHER 5 34 UNCONTROL! "IS CURY SUBJECT TO AS I NUMBER WITH CLASS T NO. 94220 MCJ С REORGANIZED BILL OF MATERIALS: SEPARATED - 101
FROM -041 (DE-1: DB-3); REORGANIZED VIEWS ON SHT 3
ACCORDINGLY, REMOVED DA088-220. UPPATED VIEW E
ACCORDINGLY (A6-2); REASON: NOW INSTALLED BY
OPERATORS PER D350-607-2 REV. C AND D350-607-3
REV. A. С 10.08.05 MS20600AD4W3 WAS MS20800AD4W5: BOM & (B1-2) В JPH 10.04.06 D3915-041 LIGHT LID ASSY, LONG BASKET ASSY NEW ISSUE Α JPH 10.03.16 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD NOTES: 1) MATERIAL: N/A DRAWN HAWKESBURY, ONTARIO, CANADA 1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 6.91 lbs DRAWING NO. CHECKED REV. C D3915 MFG. APPR. SHEET 1 OF 4 APPROVED TITLE SCALE LIGHT LID ASSY-LONG BASKETNTS DE APPR. COPYRIGHT © 2018 BY DART AEROSPACE LTD PRO COGARDY IS PROPERTY AND CONTROL AND S REPURD ON THE COMMENT OF THE PROPERTY OF THE COMMENT OF THE DATE 10.08.05

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